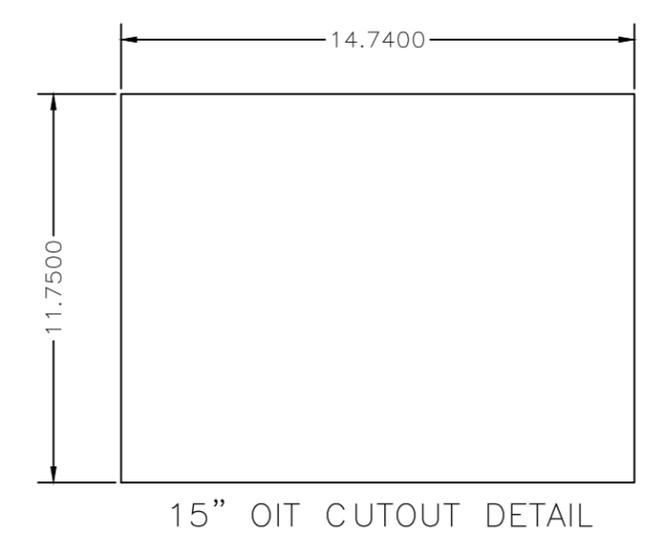


OR □ DENOTES TERMINAL BLOCK



COMMS FROM MBC203 (RS-485)

ETHERNET COMMS TO SWITCH

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REV	DESCRIPTION	DATE	APPROVED
REVISIONS			
MODULAR MATRIX 16215 WITH 15" OIT FURNACE RETROFIT NITRIDING AND TEMPERATURE CONTROL SYSTEM BASIC WIRING DIAGRAM			
DRAWN BY	CHECKED BY	DRAWN DATE	CHECKED DATE
-	-	-	-
ISSUED DATE	PROJECT #	REV	
-	13713.H	-	
ASSET NUMBER:	SCALE	SHEET	OF
-	1:1	1	4

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

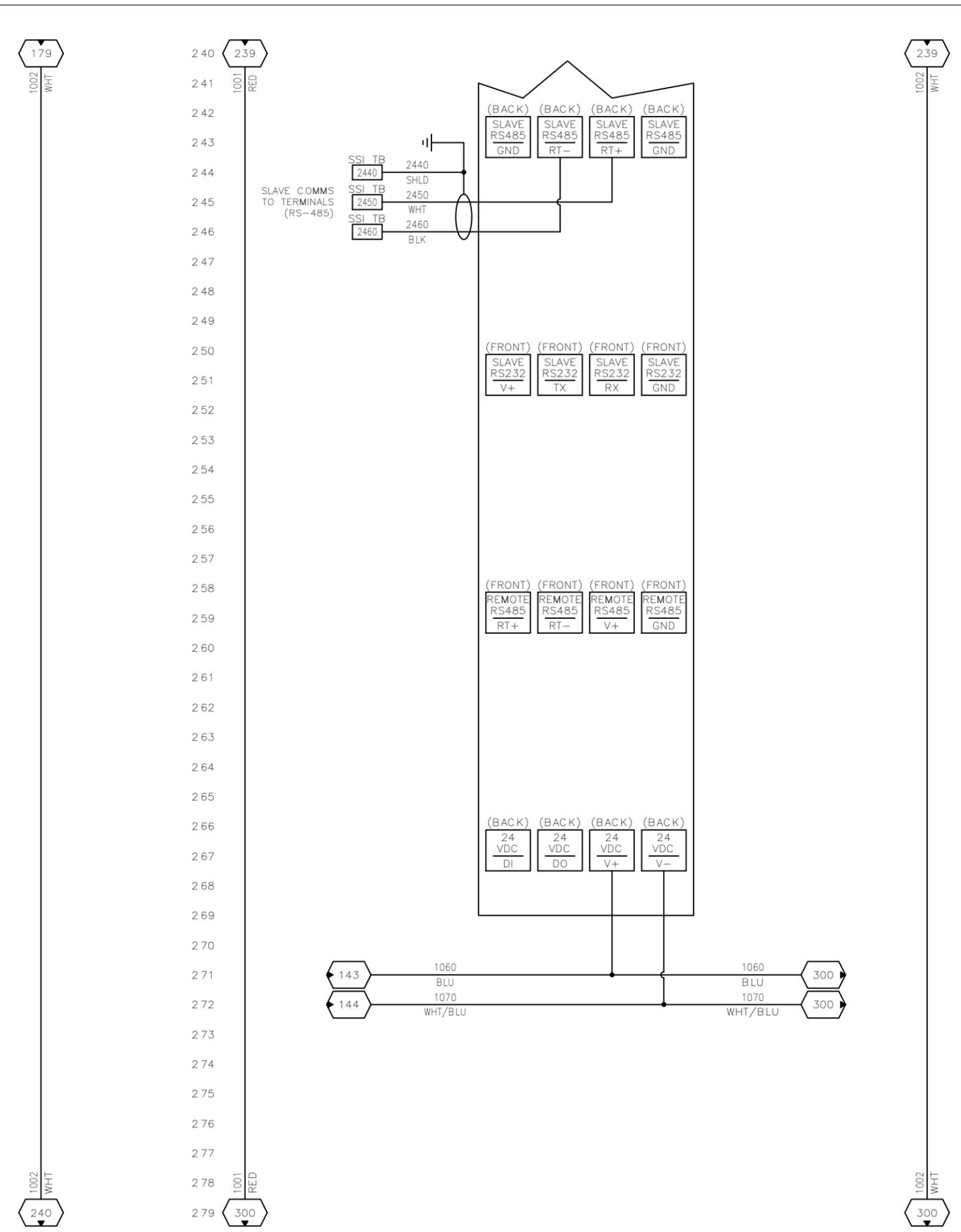
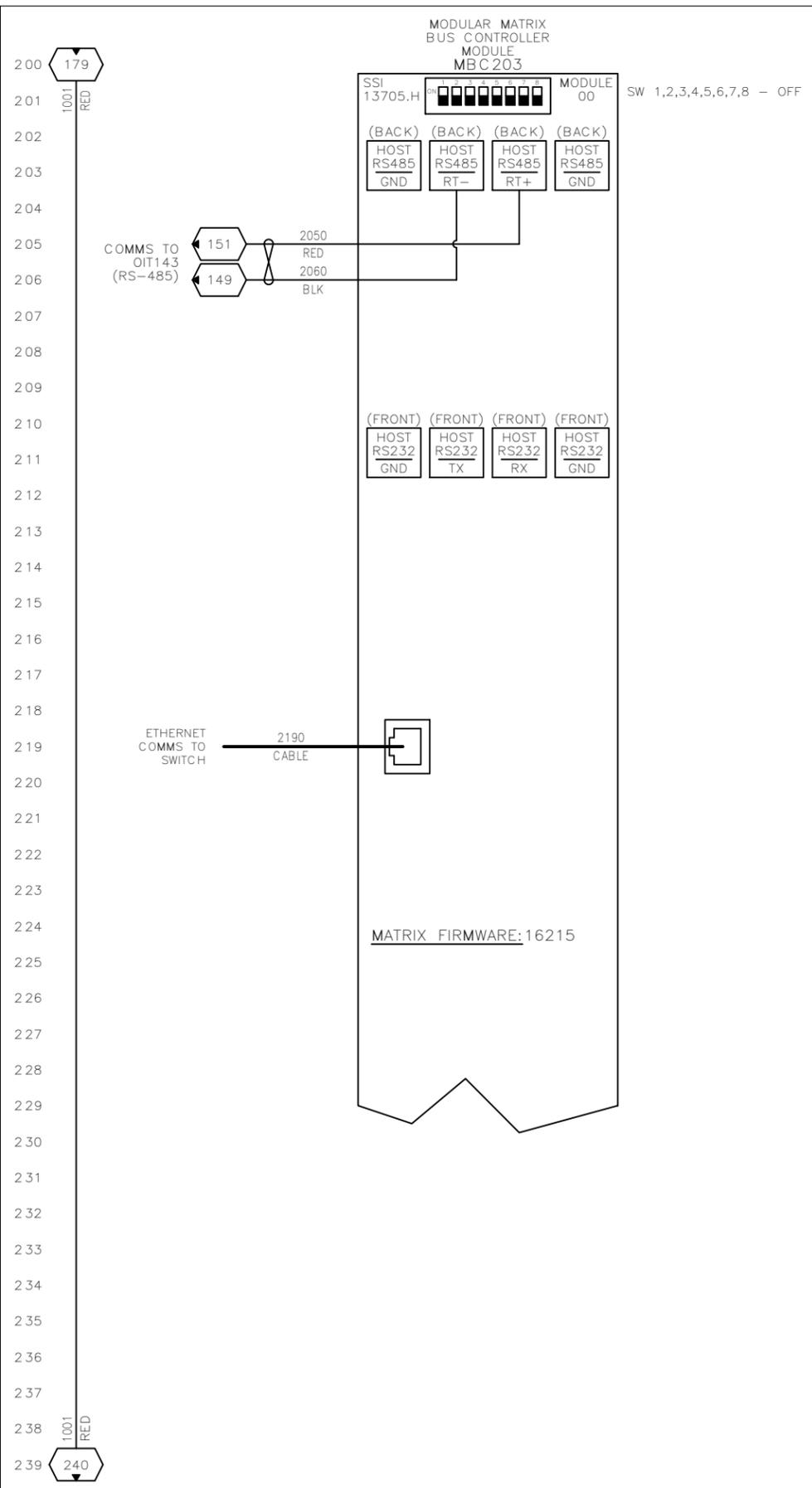
FRACTIONS	DECIMALS	ANGLES
±1/64"	X. X=±0.100	±0.5°
	X. XX=±0.010	
	X. XXX=±0.001	

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CINCINNATI, OHIO

OR

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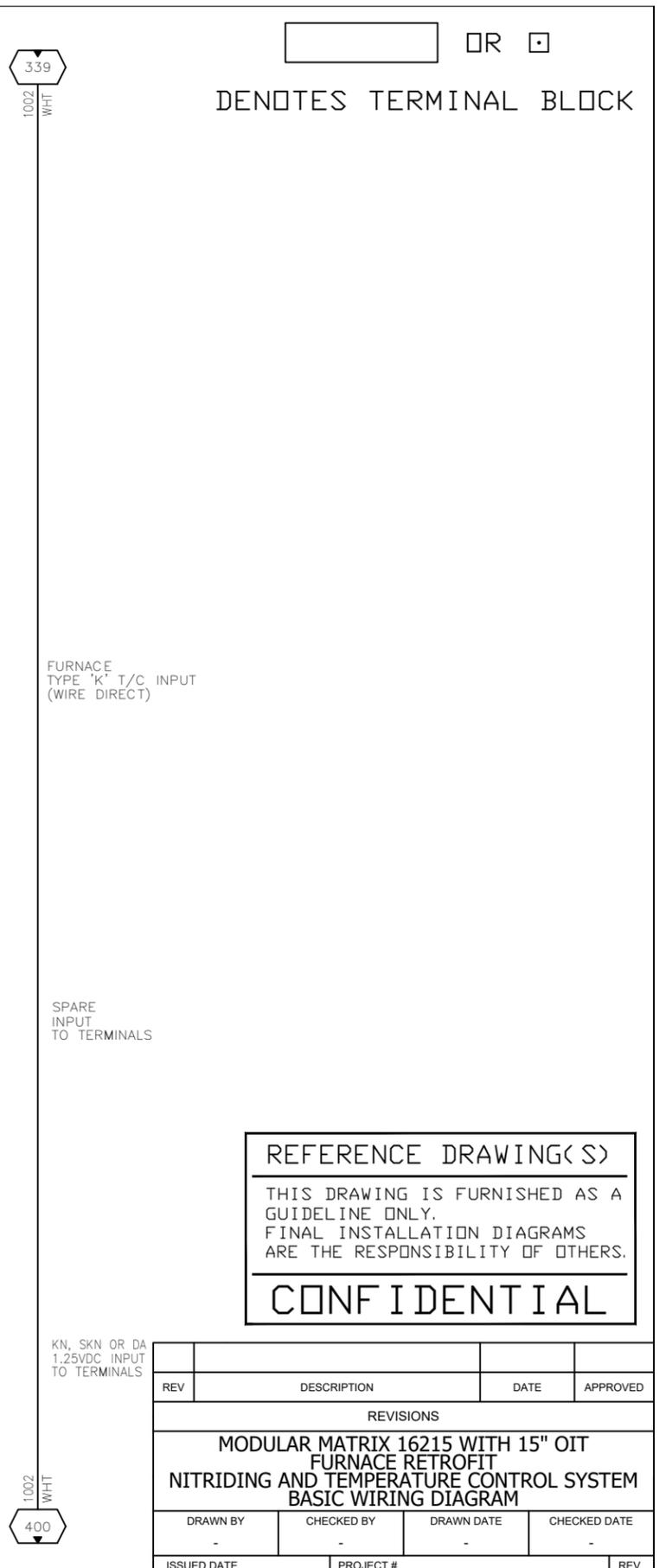
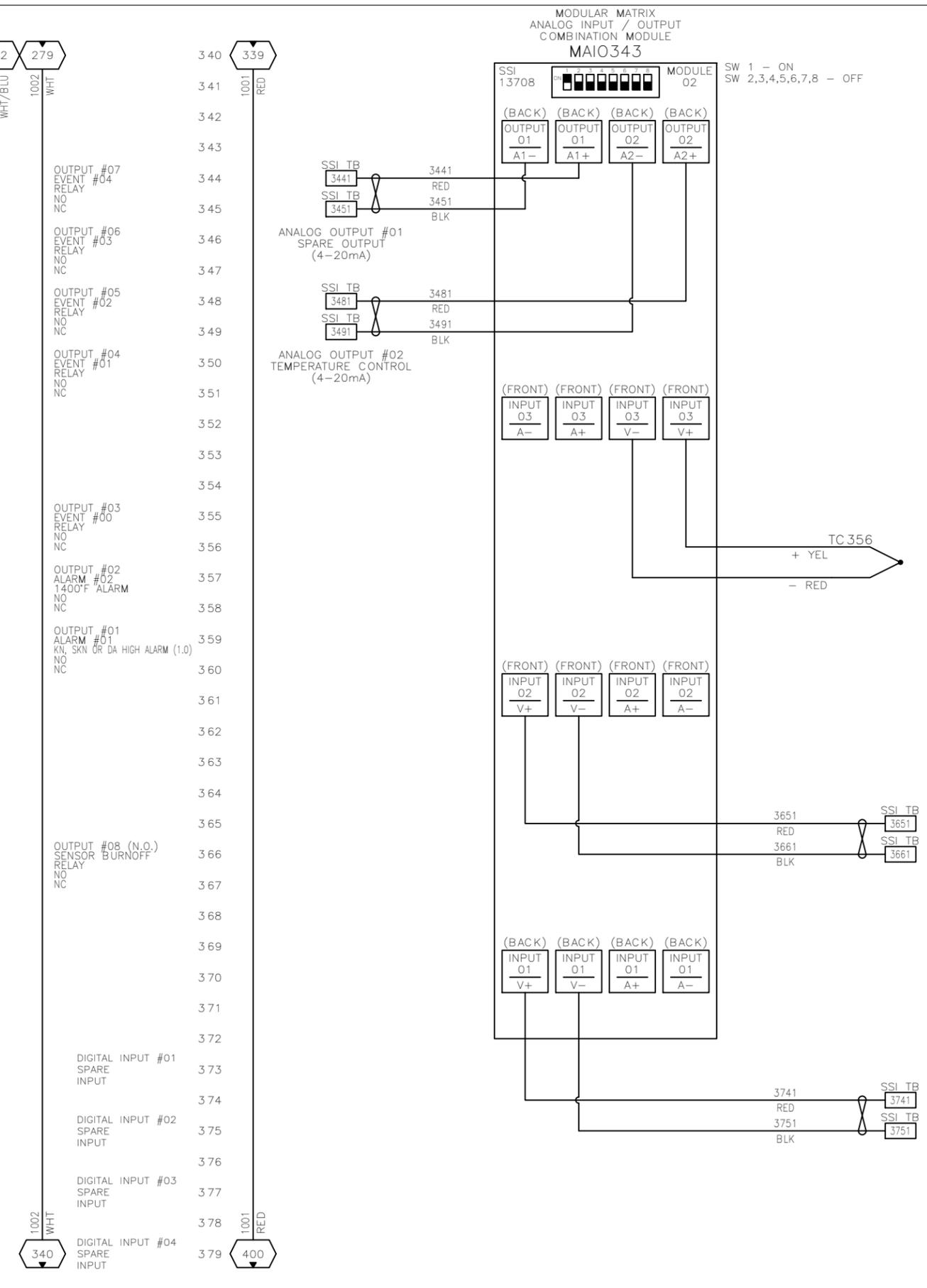
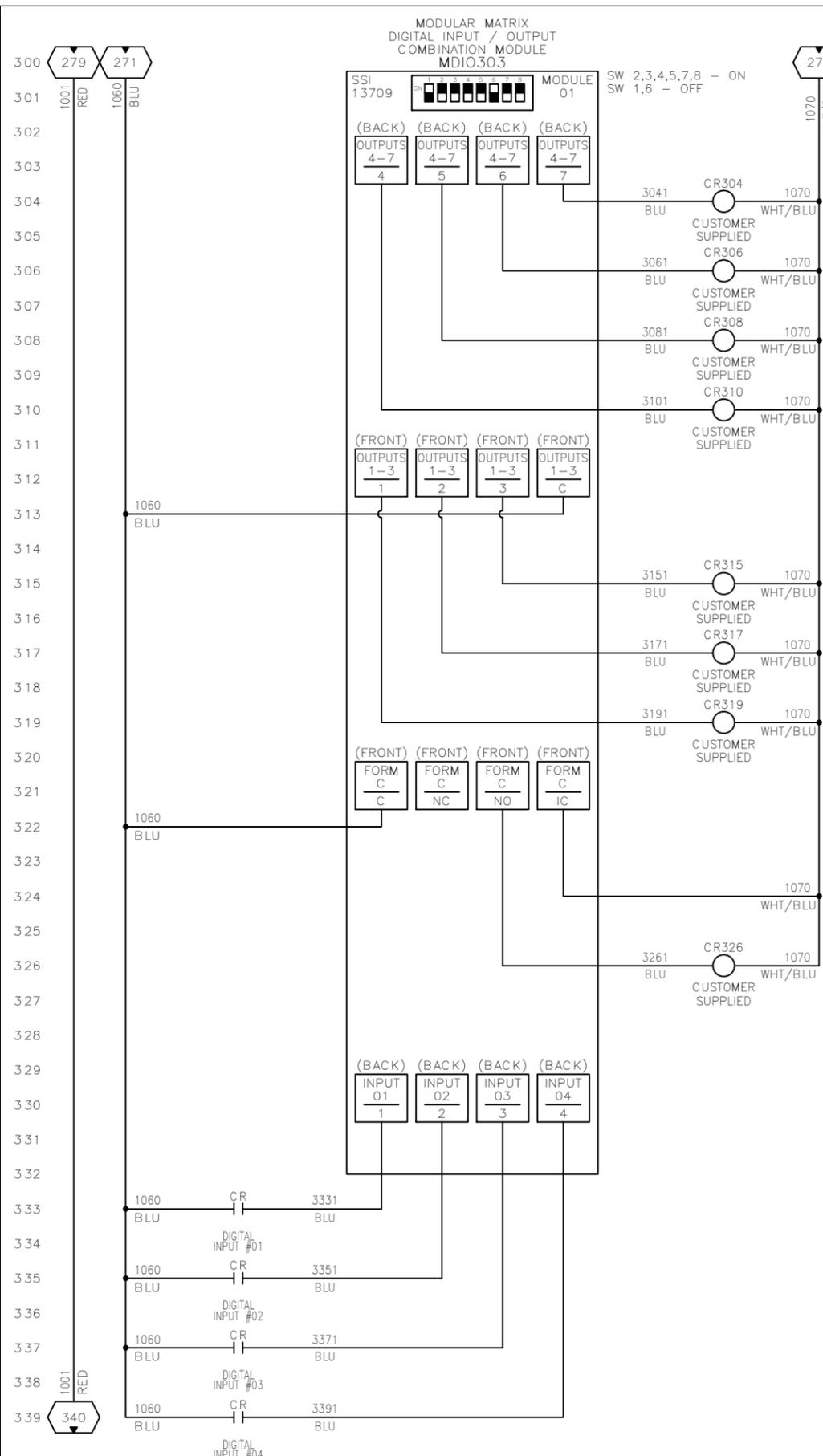
REV	DESCRIPTION	DATE	APPROVED
REVISIONS			
MODULAR MATRIX 16215 WITH 15" OIT FURNACE RETROFIT NITRIDING AND TEMPERATURE CONTROL SYSTEM BASIC WIRING DIAGRAM			
DRAWN BY	CHECKED BY	DRAWN DATE	CHECKED DATE
-	-	-	-
ISSUED DATE	PROJECT #	REV	
-	13713.H	-	
ASSET NUMBER:	SCALE	SHEET	OF
-	1:1	2	4

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
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 X.XX=±0.010
 X.XXX=±0.001

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REV	DESCRIPTION	DATE	APPROVED
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DRAWN BY	CHECKED BY	DRAWN DATE	CHECKED DATE
-	-	-	-
ISSUED DATE	PROJECT #	REV	
-	13713.H	-	
ASSET NUMBER:	SCALE 1:1	SHEET 3 OF 4	
-			

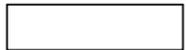
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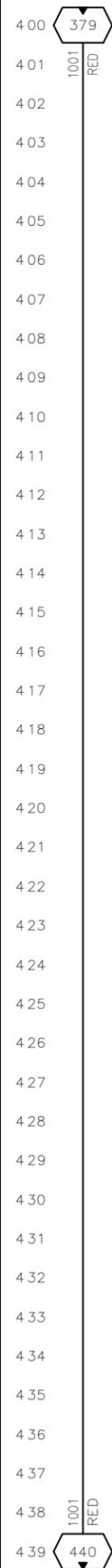


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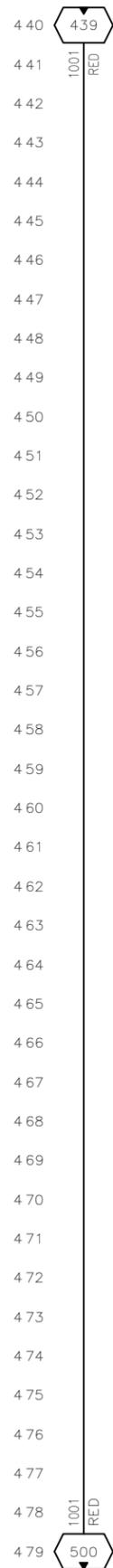


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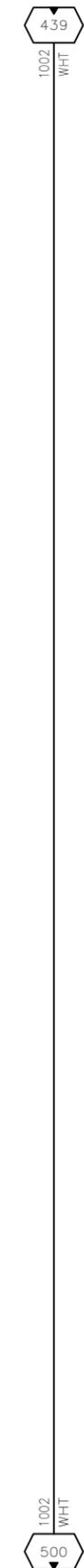
DENOTES TERMINAL BLOCK



INTENTIONALLY BLANK



INTENTIONALLY BLANK



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MODULAR MATRIX 16215 WITH 15" OIT FURNACE RETROFIT NITRIDING AND TEMPERATURE CONTROL SYSTEM BASIC WIRING DIAGRAM			
DRAWN BY	CHECKED BY	DRAWN DATE	CHECKED DATE
-	-	-	-
ISSUED DATE	PROJECT #	REV	
-	13713.H	-	
ASSET NUMBER:	SCALE	SHEET	OF
-	1:1	4	4

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TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
±1/64"	X. X=±0. 100	±0. 5°
	X. XX=±0. 010	
	X. XXX=±0. 001	

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Installation: SHIP LOOSE Location: ENCLOSURE						
ITEM	MFG	DESCRIPTION	CATALOG	QTY	TAGS	NOTES
1	SSI	CIRCUIT BREAKER, 1 POLE, 2AMP, UL1077,D-CURVE, MIDWEST GROUP	33097	1	CB100	
2	SSI	POWER SUPPLY, 24VDC, 120WATT (21226 DIN RAIL MOUNT), ASTRODYNE	31137	1	PWS103	
3	SSI	MOV,SURGE SUPPRESSOR,200VAC,20 JOULES (DIGIKEY #P7229-ND)	32153	1		
4	SSI	MOV,SURGE SUPPRESSOR,33VDC	32155	1		
5	SSI	OPERATOR INTERFACE,ADVANTECH 15" COLOR,TOUCH SCREEN,XGA, WINDOWS 10 OS	31283	1	OIT143	
6	SSI	CABLE, COMMUNICATION, RS-485	A20576	1	CBL150	
7	SSI	MATRIX, MODULAR, MAIN COMMUNICATIONS MODULE, NITRIDING	13705.H	1	MBC203	
8	SSI	MATRIX, MODULAR, COMBINATION DIGITAL INPUT / OUTPUT MODULE	13709	1	MDIO303	
9	SSI	MATRIX, MODULAR, COMBINATION ANALOG INPUT / OUTPUT MODULE	13708	1	MAIO343	
10	SSI	USB MEMORY STICK WITH SSI LOGO, 512MB	31673	1	USB1143	

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REV	DESCRIPTION	DATE	APPROVED
REVISIONS			
MODULAR MATRIX 16215 WITH 15" OIT FURNACE RETROFIT NITRIDING AND TEMPERATURE CONTROL SYSTEM BILL OF MATERIALS			
DRAWN BY	CHECKED BY	DRAWN DATE	CHECKED DATE
-	-	-	-
ISSUED DATE	PROJECT #	REV	
-	13713.H	-	
ASSET NUMBER:	SCALE	SHEET	OF
-	1:0.5	1	1

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 DIMENSIONS ARE IN INCHES
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